

Receiving Report

Date: 9/9/24

Batch No: 1112763

Supplier: MAGNA

Dart P/O: 10383

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection ☒ N/A ☐
 Work Order collected N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin: Pi
 Date
 Received/Costing 7/9/24
 Initial

Location



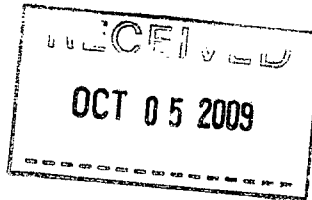
Magna Stainless
5775 Kieran St, Saint-Laurent QC H4S 0A3
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

INVOICE

Pg 1 of 1 I017114

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY , ON
K6A 1K7



SHIP TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY , ON
K6A 1K7

MTR:Y

INVOICE DATE:	09/24/09
ORDER DATE:	09/14/09
SHIP DATE:	09/24/09
ORDER NUMBER:	W018318
PURCHASE ORDER:	PO10383

Currency	Sales Person	Ship Via	F.O.B.	Terms
CANADIAN DOLLARS	ERYCK BLAIS	NIR:R-557065-1	PREPAID	NET 30 DAYS

Ln	Back Ordered	Ordered	Unit	Description	Shipped	Price Per	Value
		2	PC	ALUMINUM - LB 6061-T6 .032 X 48" X 144" L031470 2 PC/44 LB	2 UN	110.00	220.00
		4	PC	ALUMINUM SHEET ASH 6061 T6 .080" x 48" x 144" L031469 2 PC/110 LB L031471 2 PC/110 LB	4 UN	205.00	820.00

09/25/09 13:26:39

Merchandise:	1,040.00
Surcharges:	
No Tax Costs:	
GST	52.00
Total Due:	1,092.00

Title to the goods sent out on this invoice remains with Magna Stainless Div of CSM ULC until such time as this invoice has been paid in full. Unless otherwise noted terms are 30 days. Interest accrues on all overdue accounts at the rate of 1.5% per month compounded monthly.

Q.S.T. # 1213236471
G.S.T. # 881565899 RT0001

Purchase Order Receipt Listing

Page 1 of 1

September 24, 2009 9:14:50 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO10383 Receipt Dates from 9/24/2009 to 9/24/2009 All Line Item Types

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Receiver Date

[illegible]



Magna Stainless

5775 Kieran St, Saint-Laurent, Quebec H4S 0A3
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

PACKING LI

I01711

Page: 1 of 1

SOLD TO:
DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY , ON
K6A 1K7
Contact: CHANTAL

SHIP TO:
DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY , ON
K6A 1K7
Ship Terms: PREPAID

MTR:Y

SPECIAL INSTRUCTIONS

Currency		Sales Person		Customer Phone	Customer Fax	Customer PO	
CANADIAN DOLLARS		ERYCK BLAIS		(613) 632-5200	(613) 632-1053	PO10383	
Sales Order	Terms		Ship Via		Date Ordered	Date Required	Date Shipped
W018318	NET 30 DAYS		NIR:R-557065-1		09/14/09	09/21/09	09/24/09
Ordered	Back Ordered	Unit					

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
2		PC	ALUMINUM - LB 6061-T6 .032 X 48" X 144"			
			44 LB / 2 PC	L031470	1702601	2
4		PC	ALUMINUM SHEET ASH 6061 T6 .080" x 48" x 144"			
			110 LB / 2 PC	L031469	559711	2
			110 LB / 2 PC	L031471	483013	2
Skids: 1			Total Weight:		264 LB	

Received by:

29/9/24



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO10383

Purchase Order Date 9/10/2009

PO Print Date 9/10/2009

Page Number 1 of 1

Order From :

VC-MAG002



MAGNA STAINLESS
5775 RUE KIERAN
ST LAURENT, QC H4S 0A3
CA

Contact Name

Vendor Phone 800 363 6646

Vendor Fax 514 339 1105

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extens Pi
1	M6061T6S.080	6061-T6 .080 Sheet	9/18/2009 Yes	✓ 192.00 sf	Yours ppd	\$6.4000	\$1,22
		Special Inst:	MAT: 6061-T6 OR 6061T62 ALUMINUM SHEET PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027				
2	M6061T6S.032	6061-T6 Sheet 0.032"	9/18/2009 Yes	64.00 sf	Yours ppd 96 Nec.	\$3.4300	\$2
		Special Inst:	AS ABOVE				
3	M5052H32S.032	5052-H32 .032 Sheet	9/14/2009 Yes	✓ 64.00 sf	Yours ppd	\$1.0900	
		Special Inst:	MAT: 5052-H32ALUMINUM SHEET PER AMS-QQ-A-250/8 OR AMS 4016				

PO Total:

\$1

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

No substitution or deviation without
consent.
Certificate of Conformity or Mater
Certification required when applic.

Change Date: 9/10/2009

POO 6739-389711

CERTIFIED INSPECTION REPORT

Alcoa Inc.

PITTSBURGH, PA DAVENPORT WORKS

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet, the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet.

Malcolm Murphy
Director of Manufacturing Davenport Works

Kenton P. Young
Quality Assurance Manager

1043209 0
Ship Date B.L. No. Invoice No. Alcoa No. Item Page
2009-08-29 4192463 00000 1000142779-2 DS-42779-2
P.O. No./Govt Contract No. Customer Alcoa Item
P90820DK004 Ln#: 2 YARDE-SOUTHINGTON G041015423R11

Ship To:

Item Description
C.08 IN TK (+0.0000 -.0045) X 48.0 IN W (+.125 -.125) X 144.0 IN LN (+.15625 -.15625) CAT D 126901 (N) A/T 6061-T6 FLAT SHEET FOR DISTRIBUTORS TOLERANCE GUARANTEED. AMS4027 REV N ANS1H35.2 REV 2009 EXC_MRK ASME-SB-209 REV 07 EXC_MRK ASTM B209 REV 07 ((MARKED)) KRAFT PAPER INTERLEAVED
MAX GROSS SKID WGT: 4750 LB QUAN TOL +/-
10 % CQR D126901 REV 39 CUST REQ 09-08-28 *** W/E 09-08-29 ***

8
09/09/25

Num	Package Ticket	Lot	Weight	Quantity	UOM	Pc Id/Serl	Inspector Clock Numbers
1	751941	559711	3855	75	PC		27107 47098
2	751942	559711	3905	75	PC		27107 47098
			7760	150			

Notes for CQR: D126901.39

PRODUCT PRODUCED TO THE REQUIREMENTS OF AMS4027 REV N ALSO MEET THE REQUIREMENTS OF AMS-QQ-A-250_11 ORIGINAL REVISIO N DATED 1997-08-01.

CQR: D126901.39 -Specification Limits

Temp	Dir	UTS	TYS	ELAD
		KSI	KSI	PCT
T6	Long Transv.	Max		
		Min	42.0	35.0 10

Chemical Composition

	Max	SI	PE	CU	MN	MG	CR	ZN	TI	Other	Other
Alloy 6061		0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15
Lot: 559711	Min	0.40		0.15		0.8	0.04				

- Mechanical, Physical, Metallography, Quantometer Results

Temp	Dir	Test	UTS	TYS	ELAD
			KSI	KSI	PCT
T6	Long Transv.	10	50.3	45.5	10.6
			50.2	45.4	11.1

6843

Inc 09-21-09

S90914DC001-4 MAGNA STAINLESS PO: P006739 Part #: 2.00FC 109.00LB

CERTIFIED INSPECTION REPORT

Alcoa Inc.

PITTSBURGH, PA DAVENPORT WORKS

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet, the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet.

Malcolm Murphy
Director of Manufacturing Davenport Works

Kenton P. Young
Quality Assurance Manager

1043209 0
Ship Date B.L. No. Invoice No. Alcoa No. Item Page 2
2009-08-29 4192463 00000 1000142779-2 DS-42779-2
P.O. No./Govt Contract No. Customer Alcoa Item
P90820DK004 Ln#: 2 YARDE-SOUTHINGTON G041015423R11

Lot: 559711 - Mechanical, Physical, Metallography, Quantometer Results (cont.)

50.2	45.4	10.9
50.3	45.5	10.5
50.3	45.6	10.6
50.2	45.3	10.7
50.2	45.2	11
50.2	45.3	10.8
50.1	45.3	10.8
50.2	45.3	10.9

Cast Number	Chemical - OES	SI	FE	CU	MN	MG	CR	ZN	TI
H3243075	Actuals	0.56	0.4	0.26	0.06	1.0	0.19	0.04	0.02

This material was melted in the United States or a Qualifying Country [REF DFARS 225.872.1(a)]; it was manufactured in the United States

AUG 31 2009

BY *Melissa Gagnier*
MELISSA GAGNIER CERTIFICATION PROCESSOR

Inc 09-21-09

S90914DG001-4 MAGNA STAINLESS PO: P006739 Part #: 2.00FC 109.00LB

CERTIFIED INSPECTION REPORT

We hereby certify that the material covered by this Certificate has been inspected with, and has been found to meet, the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material are deposited on file and that the mechanical properties shown on the face of this sheet are correct.

Malcolm Murphy
Director of Manufacturing Development Works

Kenton P. Young
Quality Assurance Manager

Alcoa Inc.

PITTSBURGH, PA DAVENPORT WORKS

Ship From: RIVERDALE, IA.

1026155 0 Ship From: RIVERDALE, IA.
Ship Date B.L. No. Invoice No. Alcoa No. Item Page 1
 2009-06-27 4012318 00000 1000127097-1
P.O. No./Govt Contract No. customer Alcoa Item Mfg Order
 P90622DK002 Ln#: 1 YARDE-SOUTHINGTON041015423R1IDS-27097-01-1

Ship To:

[illegible]

0.08 IN TK (+0.0000 -.0045) X 48.0 IN W (+.125 -
 .125) X 144.0 IN LN (+.15625 -.15625) CAT D 126901 (N) A/T 6061-
 T6 PLAT SHEET FOR DISTRIBUTORS TOLERANCE
 GUARANTEED. AMS4027 REV N ANSHJ35.2 REV 2009 EXC_MRK ASME-SB-
 209 REV 07 EXC_MRK ASTM209 REV 07
 (MARKED) KRAFT PAPER INTERLEAVED
 MAX GROSS SKID WGT: 4750 LB QUAN TOL +/-
 10 % CQR D126901 REV 39 CUST REQ 09-06-
 22 *** W/E 09-06-27 ***

Num	Package Ticket	Lot	Weight	Quantity	DOM	Pc Id/Serial
1	729823	483013	3907	75	PC	

Notes for CQR: D126901.39

PRODUCT PRODUCED TO THE REQUIREMENTS OF AMS4027 REV N ALSO MEET THE REQUIREMENTS OF AMS-QQ-A-250_11 ORIGINAL REVISION DATED 1997-08-01.

CQR: D126901.39 -Specification Limits

Temp	Dir	UTS	FYS	BL4D
T6	Long Transv.	KSI	KSI	PCT
	Max			
	Min	42.0	35.0	10

Chemical Composition		SI	FZ	CU	MN	MG	CR	ZN	TI	Other Each	Other Total	Aluminum
Alloy 6061 Lot: 483013	Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05	0.15	
	Min	0.40		0.15		0.3	0.04					
- Mechanical, Physical, Metallurgical, and Other Tests												REMAIN

Togr	Dir	No->	UTS	TYS	EL4D
T6	Long Transv.	Test	KSI	KSI	PCT
		10	50	45.6	10.7
			49.6	45.3	10.9
			49.9	45.4	11.3
			49.8	45.2	11

Inc 09-21-09

CS90014DG001-6 MAGNA STAINLESS PO: P006739 Part #: 2.00PC 109.00LB

CERTIFIED INSPECTION REPORT

Alcoa Inc.

PITTSBURGH, PA DAVENPORT WORKS

We hereby certify that the material covered by this certificate has been inspected and has been found to meet the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet.

[Signature]
Malcolm Murphy
Director of Manufacturing Davenport Works

[Signature]
Karon P. Young
Quality Assurance Manager

1026155 0
Ship Date B.L. No. Invoice No. Alcoa No. Item Page 2
2009-06-27 4032118 00000 1000127097-1
P.O. No./Govt Contract No. Customer Alcoa Item Mfg Order
P90622DX002 Ln#: 1 YARDE-SOUTHINGTON041015423R11DS-27097-01-1

Lot: 483013 - Mechanical, Physical, Metallography, Quantometer Results (cont.) -----

50	45.5	10.5
49.8	45.2	11
50.2	45.6	11.4
49.9	45.3	11.3
49.9	45.3	11
50.2	45.6	11.5

Cast Number	Chemical - OES	SI	FE	CU	MN	MG	CR	ZN	TI
R2970015	Actuals	0.65	0.4	0.24	0.05	0.9	0.18	0.04	0.02

This material was melted in the United States or a Qualifying Country [REF DFARS 225.372.1(a)]; it was manufactured in the United States

[Signature]
KATHY BELL, CLERK/PAINTER PROCESSOR

JUN-28-2009 11:11 AM

Inc 09-21-09

10/10/09

S90914DG001-6 MAGNA STAINLESS PO: P006739 Part #: 2.00PC 109.00LB

PO06739-1702601

DOC : V/0089302089

DATE : 2009-04-02

PROD. REF. : 0000255463/001

MRST : 51555/01

PAGE : 1/ 2

Aleris
Europe

INSPECTION CERTIFICATE

CUSTOMER : ALERIS ROLLED PRODUCTS

1700 EASTPOINT PARKWAY, SUITE 200
LOUISVILLE, KY 40223 USA

YOUR ORDER NUMBER : 469024-IMP (YARDE POWP90112DK005)
OUR ORDER NUMBER : 51555/01
DOCUMENT NUMBER : V/0089302089

Aleris Aluminium Duffel BVBA
A. Stockman 87, 2570 Duffel - Belgium
Tel. 32 (0)15 30 21 11 - Fax (0)15 30 27 04

DESCRIPTION : ALU SHEET (STENC) AA 6061-T6 AMS-QQA-250/11 AMS 4027N ASTM B209-07
DIMENSIONS : 144" X 48" X .032"
ARTICLE NO. :

ORIGIN OF GOODS : EUROPEAN UNION (BELGIUM)

CHEMICAL COMPOSITION (%)

COIL NUMBER	CAST NUMBER	SI	FE	CU	MN	MG	CR	TI	ZN
		MIN 0,40		0,15		0,8	0,04		
		MAX 0,8	0,7	0,40	0,15	1,2	0,35	0,15	0,25
001	1702601	0,70	0,4	0,21	0,11	1,1	0,15	0,02	0,02

OTHERS : EACH TOTAL : MIN MIN 0,05 MAX 0,15 MAX

MECHANICAL PROPERTIES

TEST-NUMBER (T) = TRANSVERSAL (L) = LONGITUDINAL
1 N/MM2 = 1 MPA = 0,1 HEAR = 0,102 KG/MM2 = 0,145 KSI
/A = REAR END /M = MIDDLE /V = FRONT END /O = RANDOM SAMPLING

TEST-NUMBER	MIN MAX	RE (T) KSI	RP (T) KSI	A2 (T) %	BEND (T) N
		42	35	10	3,00
001/001 /A		50	41	16	OK
001/001 /M		51	42	16	OK
001/001 /V		52	42	17	OK

09/09/25

Aleris Aluminum Duffel BVBA

Inc 09-21-09

590914DG001-S MAGNA STAINLESS PO: P006739 Part #:

2.00PC 44.00LB

DOC : Y/0080302089

DATE : 2009-04-02

PROD. REF. : 0000255463/001

WRBST : 51555/01

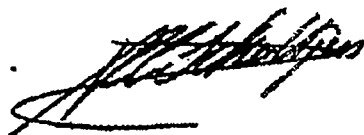
PAGE : 2 / 2

Aleris
Europe

Aleris Aluminium Duffel BVBA
A. Stocklaan 87, 2570 Oudstede - Belgium
Tel. 32 (0)15 30 21 11 - Fax (0)15 30 22 04

DATE SOLUTION HEAT TREATMENT COIL NUMBER
001 STENCILLING : WEEK 10 / YEAR 2009

HEAD OF LABORATORY
XAVIER SCHELTOENS



Aleris Aluminium Duffel BVBA

0000255463-001-001

Inc 09-21-09

0000255463-001-001

S90914DG001-5 MAGNA STAINLESS PO: P006739 Part #:
2.00PC 44.00LB